



ESTD 1872

LONG MEADOW RANCH  
WINERY

NAPA VALLEY



## 2018 SAUVIGNON BLANC NAPA VALLEY

**VINEYARD:** Rutherford Estate

**VARIETAL:** 100% Sauvignon Blanc

**ALCOHOL:** 13%

**MATURATION:** Stainless Steel

**FOOD AFFINITIES:** Oysters, Fresh Crab, Basil Pesto Pasta, Goat Cheese with Honey

### WINEMAKER TASTING NOTES:

“Aromas of lemon zest, and apricot, along with kiwi, citrus blossom and a hint of fresh cut green grass on the palate, combine with a mouthwatering acidity that results in a crisp, elegant wine. The long growing season, along with careful, slow and cold fermentations preserve natural varietal aromas.”

- Justin Carr

### GROWING SEASON:

The 2018 growing season started soon after the February rains. With high moisture levels in the nutrient-rich soils and days of sunshine, bud break took place early. Mild spring weather made for an extended bloom with sunshine, mild temperatures, and no wind. The fruit continued to ripen during the summer months and from June to early August temperatures were steady and warm, with no heat spikes. Ripening continued over an extended period, allowing for balanced fruit development and a steady harvest going well into October.

### LONG MEADOW RANCH:

Owned by Ted, Laddie, and Christopher Hall, LMR employs an integrated, organic farming system, using simple, sustainable methods. Each part of the Ranch contributes to the health of the whole. Vineyards and wine making, olive orchards and olive oil making, cattle and horse breeding all work together in complementary fashion, as do the egg-laying poultry flock and the organic vegetable gardens. All crops are certified organic by California Certified Organic Farmers (CCOF) and are grown without the use of herbicides, pesticides, or chemical fertilizers.

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