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LONG MEADOW RANCH

NAPA VALLEY

RUTHERFORD

Sauvignon Blanc

 $\exists \text{ long meadow ranch} \vDash WINERY$

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VINEYARD: Rutherford Estate

VARIETAL: 100% Sauvignon Blanc

ALCOHOL: 13%

MATURATION: Stainless Steel

FOOD AFFINITIES: Oysters, Fresh Crab, Basil Pesto Pasta, Goat Cheese with Honey

WINEMAKER TASTING NOTES:

"An excellent Rutherford growing season produced lovely uniform fruit that allowed for a relatively brief harvest period and resulted in an outstanding wine full of concentration and complexity. A mouthwatering acidity adds energy to elegant aromas of lemongrass, grapefruit, Bearss lime, honeydew melon, and kiwi that were retained in the precision of a slow cold fermentation."

- Justin Carr

GROWING SEASON:

The 2021 vintage brought small, intensely-flavored berries and a predictable harvest. Spring had very little rain – the second year in a row with extreme drought conditions. These dry conditions were beneficial to the vines and meant less pruning and even cluster development. Harvest began and ended earlier compared to previous vintages bringing us extremely concentrated, juicy berries.

LONG MEADOW RANCH:

Owned by Ted, Laddie, and Christopher Hall, LMR employs an integrated, organic farming system, using simple, sustainable methods. Each part of the Ranch contributes to the health of the whole. Vineyards and wine making, olive orchards and olive oil making, cattle and horse breeding all work together in complementary fashion, as do the egg-laying poultry flock and the organic vegetable gardens. All crops are certified organic by California Certified Organic Farmers (CCOF) and are grown without the use of herbicides, pesticides, or chemical fertilizers.

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